

Work Order ID 71151

Thursday, June 23, 2011 12:36:35 PM



Page 1

Item ID: D3911-3

Accept



Setup Start



Revision ID:

Item Name: Aft Eyebolt Receiver

Stop



Start Date: 6/23/2011 Start Qty: 6.00

Cust Item ID:

Required Date: 7/12/2011 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-06-23

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3911	D								

100

0.00



Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blank to 2.885" long

FK- 11/07/26 12 0

110

0.00



HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1-MILL as per folio FA917 & dwg,
FOLIO REV: _____
DWG REV: _____

2-Deburr as required

to Purchasing

Issue PO 14572
to Don's Precision
Machine per drawing D3911 Rev.D

u 11.08.04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

PK4

Memo

Review & Inspect for transit damage
Ensure CS C attached

0.00

[Handwritten signature] (12)

130

QC3 Inspect parts - second check

0.00



QC

Quality Control

Memo

0.00

[Handwritten signature]

(42)

140

Identify as per dwg & Stock Location: 91

0.00



Packaging

Memo

0.00

Packaging

[Handwritten signature] 72

W/O:		WORK ORDER CHANGES					
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Setup Start



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Stop



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Start Date: 6/23/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 7/12/2011 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/11/11

11-11-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 71151



Parent Item: D3911-3

Parent Item Name: Aft Eyebolt Receiver

Start Date: 6/23/2011

Required Date: 7/12/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA: New issue DD verified by:EC
AS PER REV B 10-03-23 JLM VERIFIED BY:DD

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303B2.000X1.750

Purchased

No

100

f

6.7670

0.26

1.642105



F.K. 11/07/20.

303 BAR 2" X 1.750"

Location

Loc Qty

Loc Code

MAT050

6.767

115047

6.767

3.26.

D 3911-3 P

X 12

[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

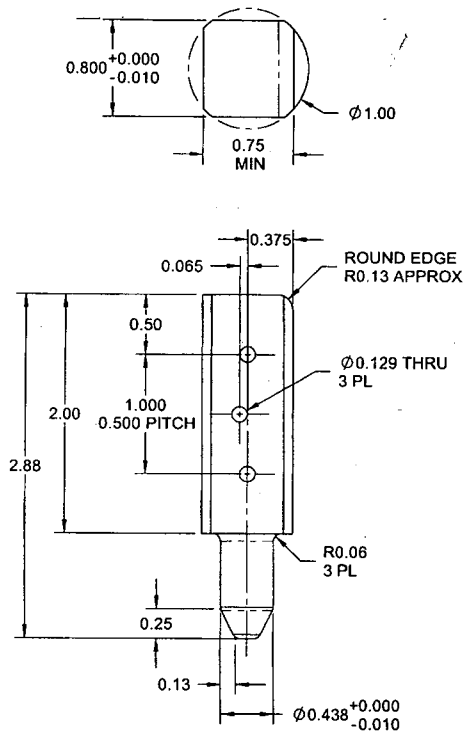
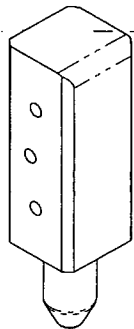
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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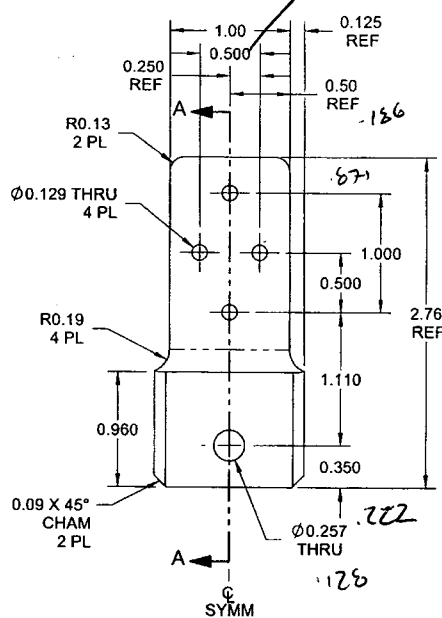
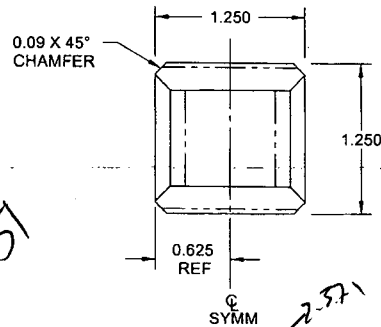
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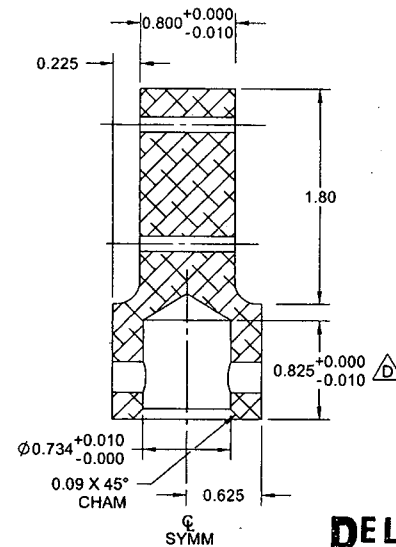
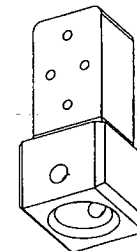
8 7 6 5 4 3 2 1



D3911-1 BASKET INSTL STUD (LOWER)



D3911-3 AFT EYEBOLT RECEIVER








SECTION A-A

RELEASED
2010-08-04

NOTES:

- 1) MATERIAL -1: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582 PER DART SPEC M303R OR M304R
- 3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582 PER DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
- 7) WEIGHT -1: 0.36 lbs
-3: 0.71 lbs

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3911	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR. --		AFT HARDPOINT, BASKET	NTS
DATE	10.06.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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DAN'S PRECISION TOOLS INC.

2560 Devine Road, Vars, ON K0A-3H0
Tel: (613) 835-3097 Fax: (613) 835-3760
support@dans-precision-tools.com

PACKING SLIP

Ship To: DART AEROSPACE LTD.
1270 Aberdeen Street
Hawkesbury ON K6A-1K7

Number: 10919

Date: November 04, 2011

Customer's Order: PO14572

Item#	Line#	Qty	Part #	Description	Status
1	9	10	D3209-1revA	Bracket	Complete
2	10	12	D3911-3revD	AFT Eyebolt Receiver, AFT Hardpoint, Basket	Complete

Number of Packages: ☐ Boxes _____
☐ Bags _____
☐ Bundles _____

Received by: _____ Date: _____

DAN'S PRECISION TOOLS INC.

2560 Devine Road, Vars, ON K0A3H0
Tel: (613) 835-3097 Fax: (613) 835-3760
support@dans-precision-tools.com

RE: CERTIFICATE OF COMPLIANCE

To: DART AEROSPACE LTD.
1270 Aberdeen Street
Hawkesbury ON K6A-1K7
Tel: (613) 632-5200
Fax: (613) 632-5246

- We Certify that the part listed below meets the intent of the Purchase Order, and all applicable drawings and specifications.

Date : 04-Nov-11

Purchase Order : PO14572

Packing Slip : 10919

Part Number : D3911-3revD

Quantity : 12

Per: _____

For Dan's Precision Tools Inc.

DAN'S PRECISION TOOLS INC.

Customer: DART AEROSPACE LTD.

P.O.: PO14572

W/O: _____

Part #: D3911-3 rev D

AFT Eyebolt Receiver, AFT Hardpoint, Basket

Qty: 12

1 of 1